

Michigan Unbonded Concrete  
Overlay Tour

ACPA/VDOT Conference  
March 11, 2004



1

I-96, Ionia County, 1991  
Ionia Co. Line to Bauer Rd.

Length: 6.8 mi.  
Contractor: Ajax Paving  
Thickness: 7.5 in.  
Joint Spacing: 27'  
Interlayer: 1 in. AC



2



3



4



5



6

I-96, Ionia County, 1986



VDOT

7



VDOT

8



VDOT

9



VDOT

10

I-96, Ottawa County, 2004



VDOT

11



VDOT

12



US 131, Kent County, 2001

- M-46 N to Cannonsville Road
- 7.0 inches
- Used dowel bar inserter

VDOT 18



VDOT

19



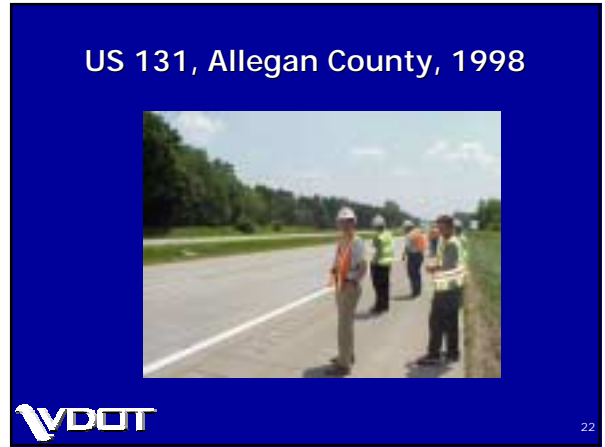
VDOT

20



VDOT

21



VDOT

22



VDOT

23



VDOT

24

US 131, Kalamazoo County,  
2004



VDOT

25



VDOT

26



VDOT

27



VDOT

28



VDOT

29



VDOT

30

I-69, Calhoun County, 1999



31



32



33

I-69, Eaton County

- Constructed 2000
- Eaton County Line to Island Hwy
- 7.0 inches



34



35



36

### I-94, Near Jackson, 1995



VDOT

37



VDOT

38



VDOT

39



VDOT

40

### Ryan Road, City of Warsaw

- Under construction
- 9-inch plain outside lane (widening)
- 4-inch unbonded overlay on inside lane
- 1-1/2 inch slump

VDOT

41



VDOT

42



